

# サンプリング履歴

発行日：2005/01/02

Page：1

日付：2005年1月1日

ライン：第1ライン

時刻	計画数	目標数	実績数	不良数	段取時間	作業時間	停止時間	停止回数	休憩時間
09:00	1320	0	0	0	00:00:00	00:00:02	00:00:00	0	00:00:00
09:05	1320	27	31	0	00:00:00	00:05:01	00:00:00	0	00:00:00
09:10	1320	53	61	0	00:00:00	00:09:59	00:00:00	0	00:00:00
09:15	1320	79	91	0	00:00:00	00:15:00	00:00:00	0	00:00:00
09:20	1320	105	121	0	00:00:00	00:20:01	00:00:00	0	00:00:00
09:25	1320	131	151	0	00:00:00	00:25:00	00:00:00	0	00:00:00
09:30	1320	157	181	0	00:00:00	00:30:02	00:00:00	0	00:00:00
09:35	1320	183	211	0	00:00:00	00:35:01	00:00:00	0	00:00:00
09:40	1320	209	241	0	00:00:00	00:40:00	00:00:00	0	00:00:00
09:45	1320	235	271	0	00:00:00	00:45:01	00:00:00	0	00:00:00
09:50	1320	261	301	0	00:00:00	00:50:00	00:00:00	0	00:00:00
09:55	1320	287	331	0	00:00:00	00:54:59	00:00:00	0	00:00:00
10:00	1320	330	361	0	00:00:00	01:00:00	00:00:00	0	00:00:00
10:05	1320	358	391	0	00:00:00	01:05:01	00:00:00	0	00:00:00
10:10	1320	384	421	0	00:00:00	01:10:02	00:00:00	0	00:00:00
10:15	1320	410	451	0	00:00:00	01:15:00	00:00:00	0	00:00:00
10:20	1320	436	481	0	00:00:00	01:20:01	00:00:00	0	00:00:00
10:25	1320	470	511	0	00:00:00	01:25:02	00:00:00	0	00:00:00
10:30	1320	496	541	0	00:00:00	01:30:00	00:00:00	0	00:00:00
10:35	1320	497	541	0	00:00:00	01:30:02	00:00:00	0	00:04:59
10:40	1320	497	541	0	00:00:00	01:30:02	00:00:00	0	00:09:58
10:45	1320	530	571	0	00:00:00	01:35:01	00:00:00	0	00:10:00
10:50	1320	563	601	0	00:00:00	01:40:01	00:00:00	0	00:10:00
10:55	1320	596	631	0	00:00:00	01:45:02	00:00:00	0	00:10:00
11:00	1320	630	661	0	00:00:00	01:50:01	00:00:00	0	00:10:00
11:05	1320	665	691	7	00:00:00	01:55:00	00:00:00	0	00:10:00
11:10	1320	698	721	7	00:00:00	02:00:01	00:00:00	0	00:10:00
11:15	1320	732	751	7	00:00:00	02:05:00	00:00:00	0	00:10:00
11:20	1320	761	781	10	00:00:00	02:10:01	00:00:00	0	00:10:00
11:25	1320	794	811	10	00:00:00	02:15:00	00:00:00	0	00:10:00
11:30	1320	828	841	10	00:00:00	02:20:00	00:00:00	0	00:10:00
11:35	1320	856	871	10	00:00:00	02:25:01	00:00:00	0	00:10:00
11:40	1320	884	901	10	00:00:00	02:30:00	00:00:00	0	00:10:00
11:45	1320	913	931	10	00:00:00	02:35:00	00:00:00	0	00:10:00
11:50	1320	942	961	10	00:00:00	02:40:01	00:00:00	0	00:10:00
11:55	1320	970	991	10	00:00:00	02:45:01	00:00:00	0	00:10:00
12:00	1320	999	1021	10	00:00:00	02:50:01	00:00:00	0	00:10:00
12:05	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:14:59
12:10	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:20:00
12:15	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:24:59
12:20	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:29:59
12:25	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:34:58
12:30	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:39:59
12:35	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:45:00
12:40	1320	999	1021	10	00:00:00	02:50:02	00:00:00	0	00:49:59